BRUNO

THE BEAR

Complete Digital Crochet Amigurumi Pattern



DIGITAL DOWNLOAD ONLY - NO PHYSICAL ITEM WILL BE SHIPPED

Skill level: Confident Beginner / Easy Intermediate | US crochet terminology

1. DIGITAL DOWNLOAD NOTICE

PLEASE READ BEFORE STARTING

This product is a digital crochet pattern. It is not a finished amigurumi, toy, or physical item. No physical item will be shipped. You will crochet, stuff, and assemble Bruno yourself.

- Finished measurements in this pattern are calculated design targets, not guaranteed physical measurements.
- Final size may vary with yarn brand, yarn weight, hook size, tension, stuffing density, and individual crochet technique.

Pattern contents

Included	Included
1. Finished measurements	2. Materials and tools
3. Gauge and tension	4. Crochet method and terminology
5. Abbreviations and stitch definitions	6. Construction overview
7. Complete written pattern for every piece	8. Placement maps
9. Stuffing and shaping	10. Assembly and sewing methods
11. Colour and surface details	12. Final visual checklist
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DESIGN TARGET

Bruno is a chubby seated teddy bear with a large rounded head, small round ears with cream inner patches, a cream muzzle and belly patch, pink cheeks, short arms, forward-facing feet with dark paw pads, and a small round tail.

2. FINISHED MEASUREMENTS

Measurements are target ranges for the recommended super-bulky chenille yarn and 4.5 mm hook.



Front



Left side



Back



Right side



3/4 view

Use the multi-angle reference above as a visual proportion guide. The written round placements in this pattern are the primary construction instructions.

Feature	Centimetres	Inches
Overall seated height	24-26 cm	9.5-10.25 in
Overall width across feet	20-22 cm	7.9-8.7 in
Overall depth	14-16 cm	5.5-6.3 in
Head width	15-17 cm	5.9-6.7 in
Head height	13-15 cm	5.1-5.9 in
Body width	13-15 cm	5.1-5.9 in
Body height	12-14 cm	4.7-5.5 in
Arm length	7-8.5 cm	2.8-3.3 in
Leg length	8-9.5 cm	3.1-3.7 in
Outer ear diameter	4.5-5.5 cm	1.8-2.2 in
Muzzle size when pinned oval	5.5-6.5 x 4-5 cm	2.2-2.6 x 1.6-2 in
Belly patch diameter	8-9 cm	3.1-3.5 in
Tail diameter	4-5 cm	1.6-2 in

SIZE NOTE

Bruno is designed to sit rather than stand. A separate standing height is therefore not specified. If your gauge is looser or you use a larger hook, the finished bear and yarn usage will increase.

3. MATERIALS AND TOOLS

Material	Recommendation	Approx. amount
Yarn A - warm medium brown	Super bulky #6 chenille/polyester plush yarn	150-180 g
Yarn B - cream/ivory	Super bulky #6 chenille/polyester plush yarn	30-40 g
Yarn C - dark brown	Super bulky #6 chenille or smooth bulky yarn	8-12 g
Yarn D - blush pink	Super bulky #6 chenille or smooth bulky yarn	5-8 g
Embroidery yarn/thread	Dark brown or black for nose and mouth	1-2 m / 1-2 yd

- 4.5 mm crochet hook, or the size needed to make a dense amigurumi fabric.
- Polyester fibre filling, approximately 120-160 g depending on stuffing density.
- 2 safety eyes, 14 mm. Embroidered eyes may be used instead.
- Tapestry needle with a blunt point and an eye large enough for plush yarn.
- Locking stitch marker for the beginning of each round.
- Pins or removable stitch markers for placement checks.
- Sharp scissors and a flexible measuring tape.
- Optional row counter.

SAFETY WARNING

Safety eyes, buttons, beads, wire, and other small or rigid components may not be suitable for children under three years old. For a child-safe style, embroider the eyes and nose securely and follow the toy-safety requirements that apply where the finished item will be used or sold.

No craft wire, felt, pipe cleaners, reinforcement inserts, or knitting needles are required for this design.

Gauge and tension

Target gauge: approximately 10 sc x 10 rounds = 10 x 10 cm / 4 x 4 in in firm single crochet, worked in a continuous spiral with a 4.5 mm hook and measured over unstuffed fabric.

- Aim for firm, dense tension so the stuffing does not show through the stitches.
- If gaps appear, move down 0.5 mm in hook size before increasing stuffing pressure.
- Exact gauge affects finished size and yarn usage; it does not guarantee an exact measurement.

4. CROCHET METHOD AND TERMINOLOGY

- Terminology: US crochet terms throughout.
- All crocheted pieces are worked in continuous spiral rounds unless specifically stated otherwise.
- Place a locking stitch marker in the first stitch of each round and move it after every completed round.
- Do not join rounds with a slip stitch and do not chain at the beginning of rounds.
- The visible/right side of the crochet fabric faces outward on all stuffed pieces.
- For the compact stitch look shown in the reference, yarn-under single crochet is intended. Standard yarn-over single crochet may be substituted, but the fabric and size may change slightly.
- For orientation, the beginning-of-round marker on the head and body is treated as centre back (CB). Centre front (CF) is directly opposite.
- Right and left always mean Bruno's right and left from the amigurumi's point of view.

5. ABBREVIATIONS

Abbreviation	Meaning
MR	magic ring
sc	single crochet
inc	increase - work 2 sc in the same stitch
dec	invisible decrease - insert hook through the front loops of the next 2 sts and complete them together as 1 sc
st / sts	stitch / stitches
rnd / rnds	round / rounds
FO	fasten off
BOR	beginning of round
CF	centre front
CB	centre back

Working into plush yarn

Because chenille stitches can hide, count by feel as well as sight. Place a marker every 12 stitches on the 48- and 54-stitch rounds if that helps you keep track. Remove temporary markers before final assembly.

6. CONSTRUCTION OVERVIEW



All pieces are crocheted separately. No part is crocheted directly onto another piece. The head and body each finish with an 18-stitch opening so they can be joined securely without a narrow neck tube.

Piece list

- 1 head - firmly stuffed
- 1 body - firmly stuffed, with the upper neck area moderately stuffed
- 1 muzzle - lightly stuffed
- 1 belly patch - unstuffed
- 2 outer ears - unstuffed
- 2 cream inner-ear circles - unstuffed
- 2 pink cheeks - unstuffed
- 2 arms - lightly stuffed
- 2 legs - foot end firmly stuffed, upper end lightly stuffed
- 2 dark paw pads - unstuffed
- 1 tail - lightly stuffed

Recommended assembly order

1. Complete the head, insert the eyes, attach the muzzle, embroider the nose and mouth, attach the cheeks, then attach the ears.

2. Complete and stuff the body while keeping the 18-st neck opening accessible.

3. Attach the cream belly patch to the body.

4. Join the head to the body, matching CF to CF and CB/BOR to CB/BOR.

5. Attach the legs, then the arms.

6. Attach the tail at centre back.

7. Complete final symmetry, stuffing, seating, and seam checks.

DIGITAL CONSISTENCY NOTE

The stitch counts in the written rounds below were checked digitally so each shaped round consumes the available stitches and reaches the stated final count. This is not a substitute for a physical test crochet.

7. COMPLETE WRITTEN PATTERN - HEAD

Yarn A (brown). Work from the crown downward. BOR is treated as CB. Keep the marker in place throughout.

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	(Sc in next 2 sts, inc in next st) 6 times.	24
5	(Sc in next 3 sts, inc in next st) 6 times.	30
6	(Sc in next 4 sts, inc in next st) 6 times.	36
7	(Sc in next 5 sts, inc in next st) 6 times.	42
8	(Sc in next 6 sts, inc in next st) 6 times.	48
9	(Sc in next 7 sts, inc in next st) 6 times.	54
10	Sc in each st around.	54
11	Sc in each st around.	54
12	Sc in each st around.	54
13	Sc in each st around.	54
14	Sc in each st around. Pause here to place safety eyes.	54
15	(Sc in next 7 sts, dec) 6 times.	48
16	(Sc in next 6 sts, dec) 6 times.	42
17	(Sc in next 5 sts, dec) 6 times.	36
18	(Sc in next 4 sts, dec) 6 times.	30
19	(Sc in next 3 sts, dec) 6 times.	24
20	(Sc in next 2 sts, dec) 6 times.	18
21	Sc in each st around.	18

After the final round

Finish stuffing so the head is firm and evenly rounded without stretching the stitches. FO after Rnd 21, leaving a 70 cm / 28 in sewing tail. Leave the 18-st opening open for the neck join.

EYE INSERTION - BEFORE RND 15

Insert 14 mm safety eyes between Head Rnds 12 and 13. Place the eye centres about 10 stitches apart, with each eye about 5 stitches to either side of CF. Check from the front and top before fitting the washers.

Embroidered-eye alternative: use dark brown or black yarn to embroider each eye over the same Rnds 12-13 after the head is stuffed. Keep both eyes level and approximately the same visual width as a 14 mm safety eye.

8. MUZZLE, BELLY PATCH AND FACIAL DETAILS

Muzzle - make 1 in Yarn B (cream)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	Sc in each st around.	18

After the final round

FO after Rnd 4, leaving a 45 cm / 18 in sewing tail. Add only a small amount of stuffing so the muzzle remains soft. When pinning, gently stretch the circle into a horizontal oval approximately 5.5-6.5 cm wide and 4-5 cm high.

Belly patch - make 1 in Yarn B (cream)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	(Sc in next 2 sts, inc in next st) 6 times.	24
5	(Sc in next 3 sts, inc in next st) 6 times.	30

After the final round

FO after Rnd 5, leaving a 60 cm / 24 in sewing tail. Do not stuff. Gently block or hand-shape flat before pinning to the body.

Nose and mouth embroidery

1. After the muzzle is sewn on, thread the tapestry needle with Yarn C or dark embroidery yarn.

2. Build a small rounded triangle nose at the upper centre of the muzzle using 5-7 horizontal passes. Target width is about 1.8-2.2 cm / 0.7-0.9 in.

3. Bring the yarn down from the nose point approximately 1.2-1.5 cm / 0.5-0.6 in to form the centre mouth line.

4. Make one short curved stitch to the left and one to the right to create the soft smiling mouth shown in the reference.

5. Secure the yarn inside the head and bury the tail.

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9. EARS AND CHEEKS

Outer ear - make 2 in Yarn A (brown)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	Sc in each st around.	18

After the final round

FO after Rnd 4, leaving a 40 cm / 16 in sewing tail. Do not stuff. Flatten the ear gently and pinch the lower 3-4 stitches together when attaching to create a rounded cupped ear.

Inner ear - make 2 in Yarn B (cream)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12

After the final round

FO after Rnd 2, leaving a 30 cm / 12 in sewing tail. Do not stuff. Sew one inner circle to the front centre of each brown ear, leaving an even brown rim visible.

Cheek - make 2 in Yarn D (pink)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6

After the final round

FO after Rnd 1, leaving a 25 cm / 10 in sewing tail. Pull the MR closed firmly. Do not stuff. Flatten gently before sewing.

Ear and cheek placement

- Ears: sew each ear base across Head Rnds 5-9. The centre of each ear should sit about 11 stitches to either side of CF when counted around Head Rnd 7.
- Angle the ears slightly outward. Check from the front, back, and top before securing the last stitches.
- Cheeks: centre each cheek near Head Rnd 15, about 6 stitches to either side of CF. The upper edge should sit just below the eye line and beside the muzzle, not underneath it.

10. COMPLETE WRITTEN PATTERN - BODY

Yarn A (brown). Work from the lower underside upward. BOR is treated as CB. The body is deliberately broad at the lower half and narrows toward the neck.

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	(Sc in next 2 sts, inc in next st) 6 times.	24
5	(Sc in next 3 sts, inc in next st) 6 times.	30
6	(Sc in next 4 sts, inc in next st) 6 times.	36
7	(Sc in next 5 sts, inc in next st) 6 times.	42
8	(Sc in next 6 sts, inc in next st) 6 times.	48
9	Sc in each st around.	48
10	Sc in each st around.	48
11	Sc in each st around.	48
12	Sc in each st around.	48
13	(Sc in next 6 sts, dec) 6 times.	42
14	Sc in each st around.	42
15	Sc in each st around.	42
16	(Sc in next 5 sts, dec) 6 times.	36
17	Sc in each st around.	36
18	(Sc in next 4 sts, dec) 6 times.	30
19	Sc in each st around.	30
20	(Sc in next 3 sts, dec) 6 times.	24
21	(Sc in next 2 sts, dec) 6 times.	18
22	Sc in each st around.	18

After the final round

Begin stuffing after Rnd 13. Keep the lower base broad and as flat as practical. Add most stuffing to the lower and middle body. Keep Rnds 20-22 moderately stuffed so the neck join is firm but not bulged. FO after Rnd 22, leaving a 70 cm / 28 in tail if you prefer to use the body tail for the neck seam. Leave the 18-st opening open.

BODY ORIENTATION

Body Rnd 1 begins at the lower underside. Round numbers increase upward toward the 18-st neck opening at Rnd 22. BOR runs at CB and is used as the back placement reference.

11. ARMS - MAKE 2

Yarn A (brown). Work from the rounded paw end toward the shoulder. Lightly stuff only the lower two-thirds so the shoulder remains easy to flatten and sew.

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	Sc in each st around.	12
4	Sc in each st around.	12
5	Sc in each st around.	12
6	(Sc in next 2 sts, dec) 3 times.	9
7	Sc in each st around.	9
8	Sc in each st around.	9
9	Sc in each st around.	9

After the final round

Add a small amount of stuffing through Rnds 1-6. Leave Rnds 7-9 lightly stuffed or nearly flat. FO after Rnd 9, leaving a 45 cm / 18 in sewing tail. Flatten the 9-st opening without closing it separately.

Arm placement

- Pin each arm over Body Rnds 13-18.
- Place the arm centres about 9 stitches to each side of CF, measured around Body Rnd 15.
- Angle the lower ends slightly forward so the arms are visible from the front and do not disappear behind the belly.
- Sew around the flattened shoulder edge using small whip stitches through the arm edge and one body stitch at a time.

VISUAL CHECK

From the front, both paws should end at approximately the same height. From the side, the arms should follow the body curve instead of sticking straight outward.

12. LEGS AND PAW PADS

Leg - make 2 in Yarn A (brown)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	Sc in each st around.	18
5	Sc in each st around.	18
6	(Sc in next st, dec) 6 times.	12
7	Sc in each st around.	12
8	Sc in each st around.	12
9	Sc in each st around.	12
10	(Sc in next 2 sts, dec) 3 times.	9
11	Sc in each st around.	9

After the final round

Firmly stuff the rounded foot end through about Rnd 6. Stuff Rnds 7-9 moderately and Rnds 10-11 lightly. FO after Rnd 11, leaving a 50 cm / 20 in sewing tail. Flatten the upper opening gently for attachment.

Paw pad - make 2 in Yarn C (dark brown)

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12

After the final round

FO after Rnd 2, leaving a 30 cm / 12 in sewing tail. Do not stuff. Sew one pad to the rounded front end of each leg, centred over the foot.

Leg placement

- Pin the upper portion of each leg over Body Rnds 4-9.
- Place the leg centres about 8 stitches to each side of CF, measured around Body Rnd 7.
- Rotate the feet so the paw pads face forward and slightly outward, matching the seated reference.
- Before sewing, set Bruno on a flat surface and adjust both legs until the body sits without rolling backward.

13. TAIL - MAKE 1

Yarn A (brown). The tail is a small rounded nub placed low on centre back.

Rnd	Instruction	Sts
1	Work 6 sc in MR.	6
2	Inc in each st around.	12
3	(Sc in next st, inc in next st) 6 times.	18
4	Sc in each st around.	18
5	(Sc in next st, dec) 6 times.	12
6	Dec 6 times.	6

After the final round

Add a small amount of stuffing before the final decreases. FO after Rnd 6 and close the remaining 6-st opening. Leave a 35 cm / 14 in tail for sewing the finished ball to the body.

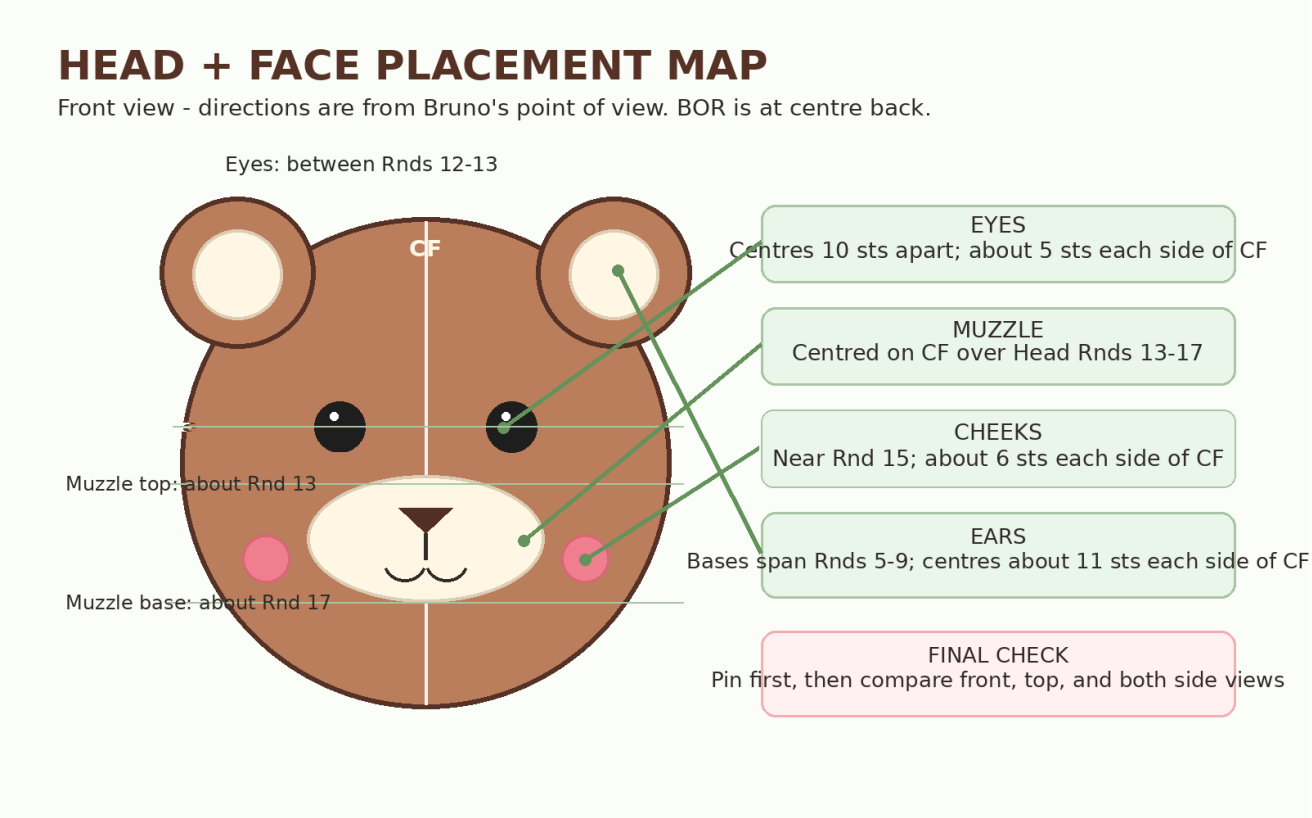
Tail placement

- Centre the tail on CB over Body Rnds 7-10.
- The tail should point directly backward rather than upward or toward either side.
- Pin it, compare both side views, then sew around the contact area with small firm stitches.

COLOUR AND SURFACE DETAILS

Bruno uses separate appliqué pieces rather than in-round colour changes. Cream appears only on the muzzle, belly patch, and inner ears; dark brown appears on the paw pads and embroidered nose/mouth; pink appears on the two cheeks. No yarn needs to be carried inside the head or body.

14. PLACEMENT MAP - HEAD AND FACE



Placement sequence

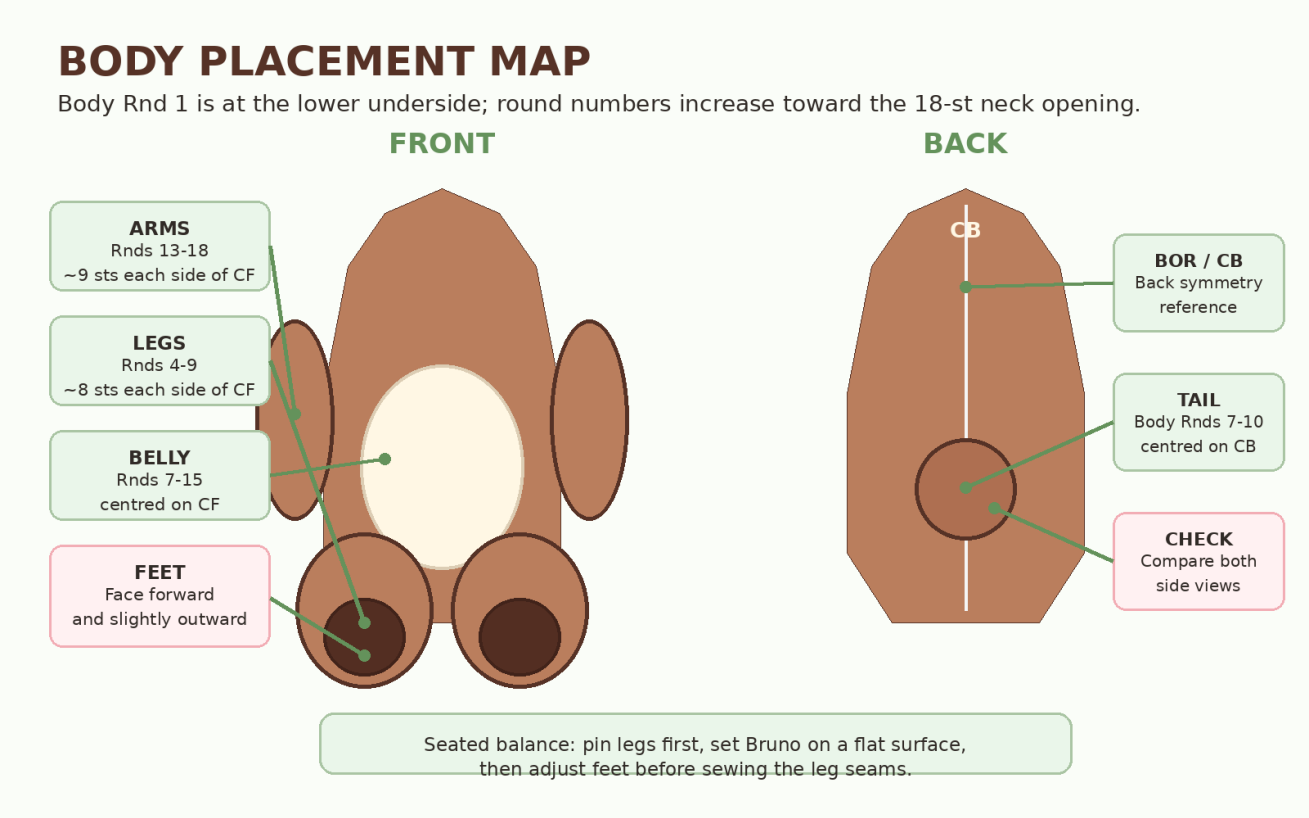
1. Use BOR as CB and locate CF directly opposite.

2. Position the eyes first, then pin the muzzle so it sits centred beneath them.

3. Attach the muzzle, embroider nose and mouth, then attach the cheeks.

4. Attach the prepared ears last so their angle can be balanced against the completed face.

15. PLACEMENT MAP - BODY



PLACEMENT PRINCIPLE

Round coordinates are guides. Stuffing changes the surface slightly, so pin every piece and compare the front, back, top, bottom, and both side views before making the final seam.

16. STUFFING AND SHAPING

Part	Stuffing guidance
Head	Firmly stuffed without stretching stitches. Add stuffing gradually, shaping the cheeks and crown with your fingers. Keep the 18-st neck edge tidy.
Body	Firm lower and middle body; moderate upper neck area. Keep the underside broad and flat enough for a seated pose.
Muzzle	Lightly stuffed. It should project softly without becoming a hard ball.
Arms	Lightly stuffed through lower two-thirds. Keep shoulder end flexible and nearly flat.
Legs	Firm foot end, moderate middle, light upper end. This supports the seated position without creating bulky hip seams.
Ears / inner ears / belly patch / cheeks / paw pads	Do not stuff.
Tail	Lightly stuffed so it stays round but compresses neatly against the back.

Shaping checks while stuffing

- Roll small tufts of filling between your fingers before inserting them to reduce lumps.
- Use the blunt end of the crochet hook or a stuffing tool only gently; do not force fibres through the stitches.
- Keep the head wider than the body and avoid overfilling the lower jaw area.
- Keep the body base flatter than the upper body. If the base rounds outward, remove a little stuffing from the centre underside and redistribute it toward the sides.
- Do not overstuff the muzzle, arms, upper legs, or tail.
- No needle sculpting is required for this design.

17. ASSEMBLY INSTRUCTIONS - PART 1

Before you sew

- Pin each part first and inspect from every direction.
- Keep BOR/CB markers visible until the head, body, and tail placements are confirmed.
- Use matching yarn for structural seams whenever possible.
- Do not pull seams so tightly that the plush fabric puckers.

1. FACE - With the head stuffed and the eyes installed, pin the muzzle across Head Rnds 13-17, centred on CF. The top edge should sit just below the eyes. Sew around the muzzle edge, adding or removing the small amount of muzzle stuffing before closing the last 2-3 cm / 1 in.

2. NOSE + MOUTH - Embroider the nose and smiling mouth as described on the muzzle page. Check that the centre mouth line follows CF.

3. CHEEKS - Sew one pink cheek near Head Rnd 15, about 6 stitches to each side of CF. Keep the two circles level and mirrored beside the muzzle.

4. EARS - Sew the cream inner circles to the outer ears. Pin the ears across Head Rnds 5-9, with their centres about 11 stitches to each side of CF around Rnd 7. Sew the pinched bases securely to the head.

5. BELLY PATCH - Pin the 30-st cream patch to the front of the stuffed body, centred on CF and spanning approximately Body Rnds 7-15. Hand-shape it into a slightly vertical oval before sewing around the edge.

CHECK BEFORE NECK JOIN

At this stage the face, ears, and belly should all be centred. Compare the front and back views and correct any twist before the head is attached to the body.

18. ASSEMBLY INSTRUCTIONS - PART 2

6. HEAD TO BODY - Match the 18-st Head Rnd 21 opening to the 18-st Body Rnd 22 opening. Align CF to CF and CB/BOR to CB/BOR. Pin at four quarter points, then sew through one head stitch and one body stitch at a time. Add a small amount of stuffing through the remaining gap if the neck feels hollow, then close the seam.

7. LEGS - Pin the upper portions over Body Rnds 4-9, centres about 8 stitches to each side of CF at Body Rnd 7. Set Bruno on a flat surface and adjust until both paw pads face forward and the body sits evenly. Sew the upper leg edges firmly to the body.

8. ARMS - Pin over Body Rnds 13-18, centres about 9 stitches to each side of CF at Body Rnd 15. Angle slightly forward and sew around the flattened shoulder edge.

9. TAIL - Pin the finished tail at CB over Body Rnds 7-10. Confirm it is centred from both side views, then sew around the contact area.

10. FINAL FINISH - Remove temporary placement markers, correct any minor stuffing hollows through accessible seams if necessary, secure all yarn tails, and bury them deeply inside the stuffed pieces.

19. SEWING METHODS

Method	How to use it
Whip stitch - appliqués	Use for muzzle, belly patch, inner ears, cheeks, paw pads, and tail. Pass the needle under one edge loop of the attached piece and through one body/head stitch directly beside it. Keep spacing even.
Edge-to-edge seam - neck	For the head/body join, pass through one stitch from each 18-st opening. Tighten only until the edges meet; do not cinch the neck narrower.
Flattened-edge attachment - arms and legs	Pass through both layers of the flattened limb opening, then through the body stitch beneath. Repeat across the full contact edge.
Securing tails	After the final knot or locking stitch, run the needle through the stuffed piece for 5-8 cm / 2-3 in and bring it out at a distant point. Pull gently and trim so the end retracts inside.

20. COLOUR CHANGES AND SURFACE DETAILS

No in-round colour changes are required. This keeps the spiral fabric smooth and avoids visible colour-step seams. Each contrasting feature is made separately and sewn on.

Detail	Placement	Visual target
Cream muzzle	Head Rnds 13-17	Centred on CF; pin as a horizontal oval.
Cream belly patch	Body Rnds 7-15	Centred on CF; pin slightly taller than wide.
Cream inner ears	Front centre of each outer ear	Leave an even brown rim visible.
Pink cheeks	Near Head Rnd 15	About 6 sts each side of CF; keep level.
Dark paw pads	Front end of each leg	Centre on the rounded foot.
Nose + mouth	On cream muzzle	Dark brown/black embroidery; nose centred, smile symmetrical.

21. FINAL VISUAL CHECKLIST

Check	Check
☐ Face is centred and balanced; both eyes are level and evenly spaced.	☐ Nose and mouth are centred on the muzzle.
☐ Muzzle is straight and softly rounded, not overstuffed.	☐ Ears sit at matching heights and angles, with cream inner circles facing forward.
☐ Pink cheeks are level and mirrored.	☐ Head is straight over the body with CF and CB aligned.
☐ Belly patch is centred and its edge lies flat.	☐ Arms are attached at matching heights and angle slightly forward.
☐ Legs are symmetrical; paw pads face forward and slightly outward.	☐ Bruno sits steadily without rolling backward or to one side.
☐ Tail is centred at CB and points backward.	☐ No stuffing is visible through the crochet fabric.
☐ No large holes appear around decreases or sewn joins.	☐ No rigid components or exposed knots are visible on the exterior.
☐ All seams are secure and not puckered.	☐ All yarn tails are buried and all temporary markers have been removed.

22. TROUBLESHOOTING

Problem	Practical solution
Stuffing shows through stitches	Use a smaller hook or firmer tension. Remove excess stuffing rather than forcing more into a loose fabric.
Bear is too large or too small	Check yarn weight, hook size, and gauge. Use the same pattern counts; change yarn/hook combination to change size.
Continuous rounds twist	Keep the BOR marker in the first stitch of every round and recount frequently. A slight spiral drift is normal.
Visible colour-change step	This pattern avoids in-round colour changes. If substituting colour changes, use an invisible join or stagger the change at CB.
Eyes are uneven	Before attaching washers, view the head from front, top, and both sides. For embroidered eyes, remove and restitch before securing.
Muzzle is off-centre	Re-pin it using CF as the centre line. Count the same number of head stitches to each side before sewing.
Head leans	Check the 18-st neck seam. Add a small amount of stuffing beneath the low side through an accessible seam and reinforce the opposite side.
Arms are uneven	Measure both arm centres from CF at Body Rnd 15 and re-pin before completing the second seam.
One ear sits higher	Compare the base spans across Head Rnds 5-9 and reposition the higher ear before closing the seam.
Tail points sideways	Centre the tail on CB and check both side views. Move the attachment one or two body stitches if needed.
Gaps around sewn pieces	Use smaller, more frequent whip stitches and catch the edge loop consistently. Do not over-tighten.
Loose attachment	Add a second pass through the contact edge, then bury the yarn tail deeply inside.
Flat base becomes rounded	Remove some centre-base stuffing and redistribute it toward the body sides. Keep the leg placement low enough to support the sit.
Visible holes after decreases	Use the invisible-decrease method through front loops only. If holes remain, use a slightly smaller hook.
Chenille yarn sheds at FO	Leave longer tails, handle cut ends minimally, and secure them inside the stuffing rather than pulling repeatedly through the same opening.

23. PRINTING AND CUSTOMER NOTES

DIGITAL PRODUCT REMINDER

This purchase is a crochet pattern file only. No finished bear or physical item will be shipped.

- Terminology: US crochet terms.
- Recommended printing: A4 or US Letter at 100% size. This pattern contains no scale-dependent paper templates, so “Fit to printable area” may also be used if your printer requires it.
- Finished size information is a calculated design target and may vary with materials and technique.
- No physical prototype or test crochet was used to create this digital pattern.
- You may use this pattern for personal handmade projects.
- You may sell small quantities of finished handmade Bruno bears made by you from this pattern. Credit to LetYouCraft is appreciated where practical.
- You may not redistribute, resell, copy, translate, upload, share, or reproduce the pattern file, text, tables, diagrams, or included pattern graphics without permission.
- If selling finished toys, you are responsible for following the product-safety and labelling rules that apply in your location.

Quick reference

Piece	Colour	Pattern length	Finish
Head	Yarn A	21 rnds	18-st opening
Body	Yarn A	22 rnds	18-st opening
Muzzle	Yarn B	4 rnds	Lightly stuffed
Belly patch	Yarn B	5 rnds	Unstuffed
Outer ears	Yarn A	4 rnds x2	Unstuffed
Inner ears	Yarn B	2 rnds x2	Unstuffed
Cheeks	Yarn D	1 rnd x2	Unstuffed
Arms	Yarn A	9 rnds x2	Light stuffing
Legs	Yarn A	11 rnds x2	Firm foot / light upper
Paw pads	Yarn C	2 rnds x2	Unstuffed
Tail	Yarn A	6 rnds	Light stuffing

THANK YOU

Take time with pinning and symmetry checks - those finishing choices create Bruno's friendly expression and balanced seated pose.

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